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## Kanthal D

(Resistance heating wire and resistance wire)

Kanthal D is a ferritic iron-chromium-aluminium alloy (FeCrAl alloy) for use at temperatures up to 1300°C (2370°F). The alloy is characterized by high resistivity and good oxidation resistance.

Kanthal D is used in home appliances and industrial furnaces. Typical applications in home appliances include metal sheathed tubular elements for dishwashers, elements embedded in ceramics for panel heaters, cartridge elements in metal dies, heating cables and rope heaters in defrosting and deicing elements, mica elements used in irons, quartz tube heaters for space heating, industrial infrared dryers, in coils on molded ceramic fibre for boiling plates with ceramic hobs, in bead insulated coils for panel heaters, in suspended coil elements for air heaters in laundry dryers.

In industrial applications Kanthal D is used in, for example, terminals to furnace elements, porcupine elements for air heating, and in furnace heating elements.

### CHEMICAL COMPOSITION

	C %	Si %	Mn %	Cr %	Al %	Fe %
<b>Nominal composition</b>					4.8	Bal.
<b>Min</b>	-	-	-	20.5	-	
<b>Max</b>	0.08	0.7	0.5	23.5	-	

### MECHANICAL PROPERTIES

Wire size	Yield strength	Tensile strength	Elongation	Hardness
∅	R <sub>p0.2</sub>	R <sub>m</sub>	A	
mm	MPa	MPa	%	Hv
1.0	485	670	23	230
4.0	450	650	18	230

### MECHANICAL PROPERTIES AT ELEVATED TEMPERATURE

Temperature °C	<b>900</b>
MPa	34

Ultimate tensile strength - deformation rate 6.2 x 10<sup>-2</sup>/min

### CREEP STRENGTH - 1% ELONGATION IN 1000 H

Temperature °C	800	900
MPa	1.2	0.5

### PHYSICAL PROPERTIES

Density g/cm <sup>3</sup>	7.25
Electrical resistivity at 20°C Ω m mm <sup>2</sup> /m	1.35
Poisson's ratio	0.30

**YOUNG'S MODULUS**

Temperature °C	20	100	200	400	600	800	1000
GPa	220	210	205	190	170	150	130

**TEMPERATURE FACTOR OF RESISTIVITY**

Temperature °C	100	200	300	400	500	600	700	800	900	1000	1100	1200	1300
Ct	1.00	1.01	1.01	1.02	1.03	1.04	1.05	1.06	1.07	1.07	1.07	1.08	1.08

**COEFFICIENT OF THERMAL EXPANSION**

Temperature °C	Thermal Expansion x 10 <sup>6</sup> /K
20 - 250	11
20 - 500	12
20 - 750	14
20 - 1000	15

**THERMAL CONDUCTIVITY**

Temperature °C	50	600	800	1000	1200
W m <sup>-1</sup> K <sup>-1</sup>	11	20	22	26	27

**SPECIFIC HEAT CAPACITY**

Temperature °C	20	200	400	600	800	1000	1200
kJ kg <sup>-1</sup> K <sup>-1</sup>	0.46	0.56	0.63	0.75	0.71	0.72	0.74

<b>Melting point °C</b>	1500
<b>Max continuous operating temperature in air °C</b>	1300
<b>Magnetic properties</b>	The material is magnetic up to approximately 600°C (Curie point).
<b>Emissivity - fully oxidized material</b>	0.70

**DISCLAIMER:**

Recommendations are for guidance only, and the suitability of a material for a specific application can be confirmed only when we know the actual service conditions. Continuous development may necessitate changes in technical data without notice. This datasheet is only valid for Kanthal materials.