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CLOVER DISPLAY LTD. LCD MODULE SPECIFICATION Revision 04 Engineering Brian Leung 4 August 2003 Date 4938 Our Reference ADDRESS: ROOM 1006, 10/F WESTIN CENTRE, 26 HUNG TO ROAD, KWUN TONG, KOWLOON, HONG KONG. TEL : (852) 2341 3238 (SALES OFFICE) (852) 2342 8228 (GENERAL OFFICE)

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MODE OF DISPLAY

Display mode TN positive TN negative STN : Yellow green Grey	Display condition Reflective type Transflective type Transmissive type Others	Viewing direction 6 O' clock 12 O' clock 3 O' clock 9 O' clock
 Blue (negative) FSTN positive FSTN negative 		
LCD MODULE NUMBER	NOTATION:	
<u>CV4162C</u> - <u>M</u> <u>Y</u> - <u>S</u> <u>F</u> - <u>J</u>		l number of standard LCD Modules

- Т (1) (2)(3)(4)(5)(6)(7)(8)
- *(2)---Backlight type
 - N No backlight
 - E EL backlight
 - L Side-lited LED backlight
 - M-Array LED backlight
 - C CCFL
- *(3)---Backlight color
 - N No backlight
 - A Amber
 - B Blue
 - O– Orange
 - W-White
 - Y Yellow green
- *(4)---Display mode
 - T TN
 - V TN (Negative)
 - S STN Yellow green
 - G STN Grey
 - B STN Blue (Negative)
 - F-FSTN
 - N FSTN (Negative)
- *(5)---Rear polarizer type
 - R Reflective
 - F Transflective
 - T Transmissive
- *(6)---Temperature range
 - N Normal
 - W-Extended
- *(7)---Viewing direction
 - 6-6 O'clock
 - 2 12 O'clock
 - 3 3 O'clock
 - 9 9 O'clock
- *(8)---Special code for other requirements**
 - (Can be omitted if not used)
 - T Touch panel (Analog)
 - P Touch panel (Digital)

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GENERAL DESCRIPTION

Display mode : 16 characters x 2 lines LCD module

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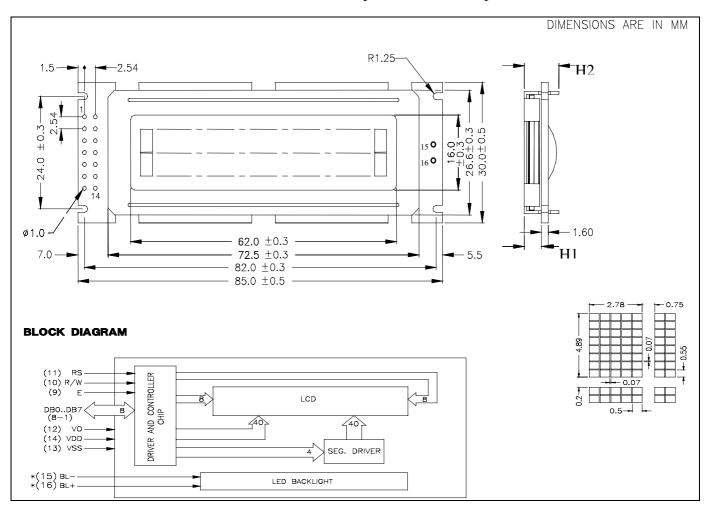
Interface

4-bit or 8-bit parallel

1/16 duty, 1/5 bias

Driving method Controller IC

Samsung KS0066 or Equivalent For the detailed information, please refer to IC specifications.



MECHANICAL DIMENSIONS

Item	Dimension		Unit	Item	Dimension		Unit
Outline Dimension	85.0(L)x30	.0(W)x (H1/H2)	mm	Character Pitch	3.53(L)x5.0	09(W)	mm
Viewing Area	62.0(L)x16	(W)	mm	Dot Size	0.5(L)x0.55	5(W)	mm
Character Size	2.78(L)x4.8	9(W)	mm	—		—	_
No Backlight (N)	H1	5.0	mm	Side Backlight (L)	H1	_	mm
	H2	9.1	mm		H2	_	mm
EL Backlight (E)	H1	5.0	mm	Array Backlight (M)	H1	8.4	mm
	H2	9.1	mm		H2	12.5	mm

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CONNECTOR PIN ASSIGNMENT

Pin No.	Symbol	Function	Pin No.	Symbol	Function
1	DB7	Data Bus Line	9	Е	Enable Signal
2	DB6	Data Bus Line	10	R/W	Read/Write
3	DB5	Data Bus Line	11	RS	Register Select Input
4	DB4	Data Bus Line	12	Vo	LCD Drive, 0V to VDD
5	DB3	Data Bus Line	13	Vss	0V Power Supply
6	DB2	Data Bus Line	14	Vdd	5V Power Supply
7	DB1	Data Bus Line	15	BL-	Backlight Power Supply (-)
8	DB0	Data Bus Line	16	BL+	Backlight Power Supply (+)

ELECTRICAL CHARACTERISTICS

Conditions: VSS=0V, @Ta=25°C

Item	Symbol	MIN.	TYP.	MAX.	Unit	Item	Symbol	MIN.	TYP.	MAX.	Unit
Supply Voltage	VDD	4.75	5.0	5.25	V	"H"Level Input Voltage	VIH	2.2	_	VDD	V
Supply Current	Idd	_	1.2	1.9	mA	"L"Level Input Voltage	VIL	0	_	0.6	V
Backlight Voltage						Backlight Current					
EL (@ Frequency 400Hz)	VEL	_	100	150	Vrms	—	_		_	_	_
Side-lited LED						Side-lited LED	_			_	
White	VBL	_	_	_	v	White	IBL	_	_	_	mA
Blue	VBL	_	_	_	v	Blue	IBL	_	_	_	mA
Yellow Green	VBL	_	_	_	v	Yellow Green	IBL		_	_	mA
Array LED						Array LED					
Yellow Green	VBL	3.85	4.05	4.25	v	Yellow Green	IBL		110	200	mA
Amber	VBL	_	_	_	v	Amber	IBL		_	_	mA
Orange	VBL	_	_	_	v	Orange	IBL		_	_	mA
Soft Orange	VBL	_	_	_	v	Soft Orange	Ibl	_		_	mA

ABSOLUTE MAXIMUM RATINGS

Please make sure not to exceed the following maximum rating values under the worst application conditions

Item	Symbol	Rating (for normal temperature)	Rating (for wide temperature)	Unit
Supply Voltage	VDD	7	7	V
Input Voltage	VT	-0.3 to VDD +0.3	-0.3 to VDD +0.3	V
Operating Temperature	Topr	0 to 50	-20 to 70	°C
Storage Temperature	Tstg	-10 to 60	-30 to 80	°C

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INSTRUCTIONS

					Code							Execution Time
Instruction	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Description	(max) (when fcp or fosc is 250 kHz)
Clear Display	0	0	0	0	0	0	0	0	0	1	Clears entire display	1.64ms
Return Home	0	0	0	0	0	0	0	0	1	*	Moves cursor to first position. DD RAM contents remain unchanged.	1.64ms
Entry Mode Set	0	0	0	0	0	0	0	1	I/D	S	Sets cursor move direction and specifies shift of display. These operations are performed during write and read.	40us
Display On/Off Control	0	0	0	0	0	0	1	D	C	В	Sets display (D) ON/OFF, cursor ON/OFF (C), and blinking ON/OFF (B).	40us
Cursor or Display Shift	0	0	0	0	0	1	S/C	R/L	*	*	Shifts display or moves cursor (S/C) and sets Displayed to shift RIGHT/LEFT (R/L)	40us
Function Set	0	0	0	0	1	DL	N	F	*	*	Sets 8-bit/4-bit interface (DL), no. of lines displayed (N) and character font (F).	40us
Set CG RAM Address	0	0	0	1			ACG				Sets CG RAM address. CG RAM data is sent and received after setting.	40us
Set DD RAM Address	0	0	1				ADD				Sets DD RAM address. DD RAM data is sent and received after this setting.	40us
Read Busy Flag & Address	0	1	BF				AC				Reads Busy flag (BF) indicating internal operation is being performed. Reads address counter contents.	0 us
Write Data	1	0				I.	Write D	ata			Writes data into DD RAM or CG RAM.	40us
Read Data from CG or DD RAM	1	1]	Read Da	ata			Reads data from DD RAM or CG RAM.	40us
	S / C R / L	= 0: 1 = 1: 1 $= 1: 1 = 1: 1$ $= 0: 0: 0: 0: 0: 0: 0: 0: 0: 0: 0: 0: 0:$	Display Cursor : shift to shift to 3 bits 4 bits 2 lines 1 line 5 x 10 c 5 x 7 dc Internal	ent panies of shift move the righ the left lots	ating						DD RAM: Display data RAM CG RAM: Character generator RAM ACG: CG RAM address ADD: DD RAM address : Corresponds to cursor address AC: Address counter used for both DD and CG RAM address. * Don't care	

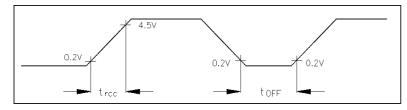
DISPLAY DD RAM AND CHARACTER POSITION

16x2, 1/16 DU	TY CY	YCLE																										
	1	2																									16	DISPLAY POSITION
line 1	00	01	•	•	•	•	•	•	•	•	• •	•	•	٠	•	٠	• •	• •	• •	• •	•	•	•	•	•	•	0F	DD RAM ADDRESS
line 2	40	41	•	•	•	•	•	•	•	•	• •	•	•	•	•	•	• •	•	•	• •	•	•	•	•	•	•	4F	

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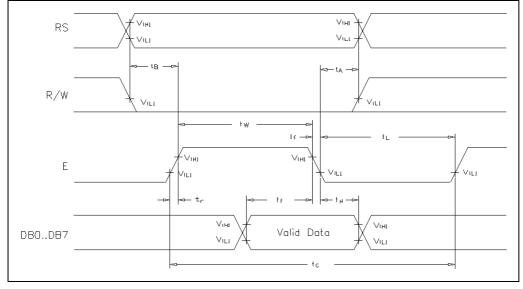
TIMING CHARA	CTERIS	TICS OF COMPAT	IBLE CONTROLL	ER CHI	PS
Parameters	Symbol	Recommended timing	Parameters	Symbol	Recommended timing
Enable Cycle Time	tC (min)	1000ns	Set-up Time	tB(min)	140ns
Enable Pulse Width			Data Set-up Time	tl (min)	195ns
High level	tW(min)	450ns	Data Delay Time	t _D (max)	320ns
Low level	tL (min)	450ns	Address Hold Time	tA(min)	10ns
Enable Raise Time	tr (max)	25ns	Input Data Hold Time	tH (min)	10ns
Enable Fall Time	tf (max)	25ns	Output Data Hold Time	tD (min)	20ns

Figure 1 Power On Timing Diagram

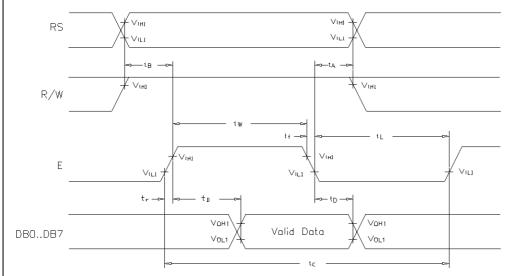


Note: Power on initialization depends on the rise time of the power supply when it is turned on. When the above power supply conditions is not met, the internal reset circuit will not operate normally and initialization will not be performed. Initialization by manual instruction is required. Use the procedure in figures 4 and 5 for initialization.





Timing Characteristics of Read Operation Figure 3



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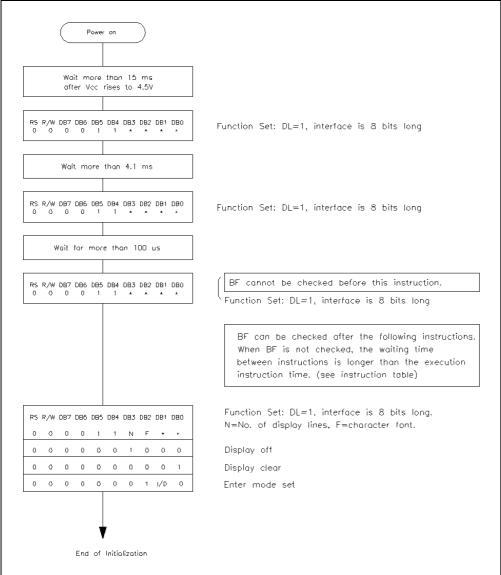
INITIALIZATION METHOD

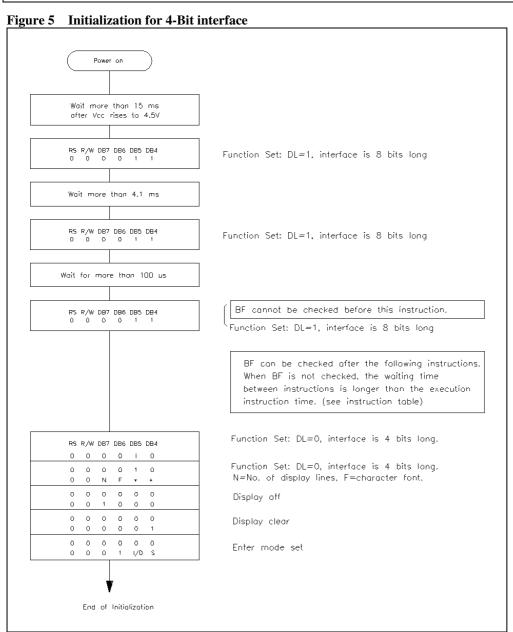
The module will automatically perform initialization using internal reset circuit when power is turned on. The following instructions are executed during initialization.

1. Display Clear

1.	Display Cical		
	The busy flag is kept in busy s	tate hi	gh (BF=1). The busy state is 15ms
2.	Function set:	DL	= 1: 8 bit long interface data
		Ν	= 0: 1 line display
		F	$= 0:5 \times 7$ dot character font
3.	Display on / off control:	D	= 0: Display off
		С	= 0: Cursor off
		В	= 0: Blink off
4.	Entry mode set:	I/D	= 1: +1 (increment)
	-	S	= 0: No shift

Figure 4 Initialization for 8-Bit Interface





ELECTRO-OPTICAL CHARACTERISTICS

MEASURING CONDITION:

POWER SUPPLY = VOP / 64 Hz TEMPERATURE = 22 ± 5 °C RELATIVE HUMIDITY = 60 ± 15 %

ITEM	SYMBOL	UNIT	TYP. TN	TYP. STN
RESPONSE TIME	Ton	ms	100	200
	Toff	ms	80	200
CONTRAST RATIO	Cr	-	10	10
	V3:00	0	20	20
VIEWING ANGLE (6 O'clock)	V6:00	0	20	40
$(Cr \ge 2)$	V9:00	0	20	20
	V12:00	0	10	10

THE ELECTRO-OPTICAL CHARACTERISTICS ARE MEASURED VALUE BUT NOT GUARANTEED ONES.

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RELIABILITY OF LCD MODULE

	Test Condition	Test Condition	
Item	For normal temperature	For wide temperature	Time
High temperature operating	50°C	70°C	240 hours
Low temperature operating	0°C	-20°C	240 hours
High temperature storage	60°C	80°C	240 hours
Low temperature storage	-10°C	-30°C	240 hours
Temperature-humidity storage	40°C 90% R.H.	60°C 90% R.H.	96 hours
Temperature cycling	-10°C to 60°C	-30°C to 80°C	5 cycles
	30 Min Dwell	30 Min Dwell	

QUALITY STANDARD OF LCD MODULE

1.0	Sampling Method			
	Sampling Plan : MIL			
	Class of AQL : Level	II/Single Sampling		
	Critical : 0.25% Majo	r 0.65% Minor 1.5%		
2.0	Defect Group	Failure Category	Failure Reasons	
	Critical Defect	Malfunction	Open	
	0.25%(AQL)		Short	
			Burnt of dead component	
			Missing part/improper part P.C.B.	
			Broken	
	Major Defect	Poor Insulation	Potential short	
	0.65%(AQL)		High current	
			Component damage or scratched	
			or Lying too close improper coating	
		Poor Conduction	Damage joint	
			Wrong polarity	
			Wrong spec. part	
			Uneven/intermittent contact	
			Loose part	
			Copper peeling	
			Rust or corrosion or dirt's	
	Minor Defect	Cosmetic Defect	Minor scratch	
	1.5%(AQL)		Flux residue	
			Thin solder	
			Poor plating	
			Poor marking	
			Crack solder	
1			Poor bending	
			Poor packing	
			Wrong size	

HANDLING PRECAUTIONS

(1) CAUTION OF LCD HANDLING & CLEANING

Use soft cloth with solvent (recommended below) to clean the display surface and wipe lightly.

- Isopropyl alcohol, ethyl alcohol, trichlorotriflorothane

Do not wipe the display surface with dry or hard materials that will damage the polarizer surface. Do not use the following solvent; -water, ketone, aromatics

(2) CAUTION AGAINST STATIC CHARGE

The LCD modules use CMOS LSI drivers, so customers are recommend that any unused input terminal would be connected to V_{DD} or V_{SS}, do not input any signals before power is turned on, and ground your body, work/assembly areas, assembly equipment to protect against static electricity.

(3) PACKAGING

Avoid intense shock and falls from a height and do not operate or store them exposed direct to sunshine or high temperature/humidity.

(4) CAUTION FOR OPERATION

It is an indispensable condition to drive LCD's within the specified voltage limit since the higher voltage than the limit causes the shorter LCD life. The use of direct current drive should be avoided because an electrochemical reaction due to direct current causes LCD's undesirable deterioration.

Response time will be extremely delayed at low temperature, and LCD's show dark color at high temperature. However those phenomena do not mean malfunction or out of order with LCD's.

Some font will be abnormally displayed when the display area is pushed hard during operation. But it resumes normal condition after turning off once.

(5) SAFETY

For crash damaged or unnecessary LCD's, it is recommended to wash off liquid crystal by either of solvents such as acetone and ethanol and should be burned up later.

When any liquid leaked out of a damaged glass cell comes in contact with your hands, wash it off with soap and water.

WARRANTY

CLOVER will replace or repair any of her LCD module in accordance with her LCD specification for a period of one year from date of shipment. The warranty liability of Clover is limited to repair and/or replacement. Clover will not be responsible for any subsequent or consequential event.